## Panasonic

## Programmable Controller

 EPR FPO A/D Converter UnitTechnical Manual


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## Chapter 1

Parts and Terminology

### 1.1 Parts and Functions

## FP0-A80 A/D converter unit


(1) Input range setting (DIP) switches (voltage/current)

This switch is used to change the input mode (between voltage and current). All eight input channels of the A/D converter unit operate at the same level. See page 7 for details.
(2) Analog input terminal block (9-pin)

Use a terminal block socket made by Phoenix Contact Co. (product number: 1840434). (See FPO Hardware Manual.)
(3) Power supply connector

The power supply connector (supply 24 V DC) is hooked up by using the power supply cable (AFP0581) that comes with the unit.
(4) Expansion connector

The expansion connector hooks up the expansion unit to the internal circuit of this unit.
(See FPO Hardware Manual.)
(5) DIN rail attachment lever

The DIN rail attachment lever allows simple attachment to a DIN rail. The lever is also used for installation on a FPO slim type mounting plate (AFP0803).

## (6) Expansion hook

The expansion hook is used to secure expansion units.

### 1.2 Analog Input Terminal Block



| Pin number | Name | Description |
| :---: | :---: | :--- |
| $\mathbf{1}$ | V0 | Analog input channel 0, voltage input |
| $\mathbf{2}$ | IO | Analog input channel 0, current input |
| $\mathbf{3}$ | V1 | Analog input channel 1, voltage input |
| $\mathbf{4}$ | I1 | Analog input channel 1, current input |
| $\mathbf{5}$ | COM | Analog input, input common |
| $\mathbf{6}$ | V2 | Analog input channel 2, voltage input |
| $\mathbf{7}$ | I2 | Analog input channel 2, current input |
| $\mathbf{8}$ | V3 | Analog input channel 3, voltage input |
| $\mathbf{9}$ | I3 | Analog input channel 3, current input |


| $\mathbf{1}$ | V4 | Analog input channel 4, voltage input |
| :---: | :---: | :--- |
| $\mathbf{2}$ | I4 | Analog input channel 4, current input |
| $\mathbf{3}$ | V5 | Analog input channel 5, voltage input |
| $\mathbf{4}$ | I5 | Analog input channel 5, current input |
| $\mathbf{5}$ | COM | Analog input, input common |
| $\mathbf{6}$ | V6 | Analog input channel 6, voltage input |
| $\mathbf{7}$ | I6 | Analog input channel 6, current input |
| $\mathbf{8}$ | V7 | Analog input channel 7, voltage input |
| $\mathbf{9}$ | I7 | Analog input channel 7, current input |

## Notes

- When the analog input is a current signal, bridge the V and I input pins externally.
- The two COM terminals are connected internally.


### 1.3 Expansion Limit

The unit can be connection to a combined maximum of three other expansion units and intelligent units.

## Chapter 2

Wiring and Input Range Setting Switch

### 2.1 Wiring



## Notes

- Tie the COM connectors for two channels together as indicated by the gray circles ( $O$ ) in the diagram above so that no more than two wires go to each COM terminal.
- The two COM terminals are connected internally.
- We recommend that you use dual-core twisted pair shielded wiring for the analog input wiring, and that you connect the shield to earth.



### 2.2 Input Range Setting (DIP) Switches



| Number of input channels | 3 and 4 | Conversion channel | Number of input channels | Conversion channel | Number of input channels | Conver sion channe | Number of input channels | Conversion channel | Number of input channels |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | ch0 and 1 | 2 | ch0 to 3 | 4 | ch0 to 5 | 6 | ch0 to 7 | 8 |
|  |  | 7 |  | $\square$ <br> $\square$ <br> $\square \square$ <br> $\square$ <br> $\square$ <br> $\square$ <br> $\square$ <br> $\square$ <br> $\square$ <br> $\square$ <br> $\square$ |  |  |  | T |  |


| Averaging function | 5 | No averaging (see note 2) | With averaging (see note 3) |
| :---: | :---: | :---: | :---: |
|  |  | $\square$ <br> $\square$ <br> $\square$ | $\square$ <br> $\square$ <br> $\square \square$ |

## Notes

1) It is possible to use the 0 to 5 V range and 0 to 20 mA range together.
2) The $A / D$ conversion data is set for the specified input contact point area for each A/D conversion on each channel.
3) On each channel, for each $A / D$ conversion, the maximum and minimum values from the data of the last ten times are excluded, and the data from the other eight times is averaged, and the result set.
(Use when the environment contains a lot of noise.)
4) The switch reads only once when the power supply of FPO control unit is turned on.

## Chapter 3

## A/D Conversion Characteristics

### 3.1 Current Range

## Current range: 0 to 20mA DC input



Corresponding table of $A / D$ conversion values

| Input current (mA) | A/D conversion value |
| :---: | :---: |
| 0.0 | 0 |
| 2.5 | 500 |
| 5.0 | 1000 |
| 7.5 | 1500 |
| 10.0 | 2000 |
| 12.5 | 2500 |
| 15.0 | 3000 |
| 17.5 | 3500 |
| 20.0 | 4000 |

## Processing if the range is exceeded

| Input value | Converted value |
| :--- | :---: |
| OmA or less (including negative value) | 0 |
| 20 mA or more | 4000 |

### 3.2 Voltage Range

## Voltage range: 0 to 5V DC input



Corresponding table of $A / D$ conversion values

| Input voltage (V) | A/D conversion value |
| :---: | :---: |
| 0.0 | 0 |
| 0.5 | 400 |
| 1.0 | 800 |
| 1.5 | 1200 |
| 2.0 | 1600 |
| 2.5 | 2000 |
| 3.0 | 2400 |
| 3.5 | 2800 |
| 4.0 | 3200 |
| 4.5 | 3600 |
| 5.0 | 4000 |

Processing if the range is exceeded

| Input value | Converted value |
| :--- | :---: |
| OV or less (including negative value) | 0 |
| 5 V or more | 4000 |

Voltage range: $\mathbf{- 1 0}$ to $\mathbf{+ 1 0 V}$ DC input


Corresponding table of $A / D$ conversion values

| Input voltage (V) | A/D conversion value |
| :---: | :---: |
| -10.0 | -2000 |
| -7.5 | -1500 |
| -5.0 | -1000 |
| -2.5 | -500 |
| 0.0 | 0 |
| +2.5 | +500 |
| +5.0 | +1000 |
| +7.5 | +1500 |
| +10.0 | +2000 |

Processing if the range is exceeded

| Input value | Converted value |
| :--- | :---: |
| -10 V or less | -2000 |
| +10 V or more | +2000 |

Voltage range: $\mathbf{- 1 0 0}$ to $\mathbf{+ 1 0 0 m V}$ DC input


## Corresponding table of $A / D$ conversion values

| Input voltage (mV) | A/D conversion value |
| :---: | :---: |
| -100.0 | -2000 |
| -75.0 | -1500 |
| -50.0 | -1000 |
| -25.0 | -500 |
| 0.0 | 0 |
| +25.0 | +500 |
| +50.0 | +1000 |
| +75.0 | +1500 |
| +100.0 | +2000 |

Processing if the range is exceeded

| Input value | Converted value |
| :--- | :---: |
| -100 mV or less | -2000 |
| +100 mV or more | +2000 |

### 3.3 Averaging Function for Voltage and Current Ranges

When the averaging function is set to on, the internal processing of the A/D conversion unit is as shown in the diagram below (in this example there are two input channels, and the input range setting switch Nos. 3 and 4 are off).


Starting with the most recent data, the data from the last ten times is taken. The maximum and minimum values are deleted, and the averaging is carried out on the remaining eight items. The obtained values are output to WX2 and WX3. The values output at this time always use the most recent averaged value (decimals are discarded).

## Chapter 4

I/O Allocation and Program

### 4.1 I/O Number of A/D Converter Unit

## I/O number of $A / D$ converter unit



With the setup illustrated in the diagram above, the data for each channel is allocated as I/O data as indicated in the table below.

| A/D converter unit input channel | First expansion | Second expansion | Third expansion |
| :---: | :---: | :---: | :---: |
| ch0, 2, 4, 6 <br> (Each 16 points) | WX2 <br> (X20 to X2F) | WX4 <br> (X40 to X4F) | WX6 <br> (X60 to X6F) |
| ch1, 3, 5, 7 <br> (Each 16 points) | WX3 <br> (X30 to X3F) | WX5 <br> (X50 to X5F) | WX7 <br> (X70 to X7F) |

## Example of I/O allocation

The diagram below shows you the allocation of each channel's conversion data, WX2 and WX3 when this unit is connected to the first expansion.


| $A$ | $A$ | Conversion data of ch1, 3, 5, 7 |
| :---: | :---: | :---: |
| 1 | 0 | (14 bit with sign) |

Conversion data of ch0, 2, 4, 6
$(16$ bit with sign)

Conversion data switch flag

| A1 | A0 | WX3 | WX2 |
| :---: | :---: | :---: | :---: |
| $\mathbf{0}$ | $\mathbf{0}$ | ch1 data | ch0 data |
| $\mathbf{0}$ | $\mathbf{1}$ | ch3 data | ch2 data |
| $\mathbf{1}$ | $\mathbf{0}$ | ch5 data | ch4 data |
| $\mathbf{1}$ | $\mathbf{1}$ | ch7 data | ch6 data |

## Conversion data switch flags

The resolution of the A/D converter unit is 12 bits, but when data is transferred to the control unit, it is converted to 16-bit data. Therefore, although the WX2 data requires no processing, for the WX3 data, the top two bits are used as conversion data switching flags. Accordingly, the top two bits are processed as follows.
When the A/D conversion data is negative " - ", the WX2 and WX3 data become two's complement.
In other words, bit C to bit F of WX2 and bit C to bit D of WX3 become "1".
Also, because the top two bits of WX3 are used as conversion data switch flags, masking is required so that the bits are " 00 " when the conversion data is positive " + ", and " 11 " when the conversion data is negative "-".

| Ch3 data | , $: ~ W X 3$ | $\rightarrow$ | Data after masking |
| :---: | :---: | :---: | :---: |
| 1 | ',010'0000000000001 | $\rightarrow$ | '00000000000000001 |
| -1 | 0111111111111111 | $\rightarrow$ | 11111111111111111 |

### 4.2 Programming with Control FPWIN-GR

## Ladder program example for loading data from each channel

Indicates the program that stores in data registers DT0 to DT7 the from ch0 to ch7 A/D conversion data that is assigned to the first expansion.


## Note

If the expansion positions have changed, see page 16 and change X3D, X3E, X3F, WX2 and WX3.

### 4.3 Programming with Control FPWIN Pro

Control FPWIN Pro provides the convenient function block Read_AD8 to facilitate programming with the FPO A/D converter unit.

You may download it free of charge from Panasonic Electric Work Europe AG's website at: www.panasonic-electric-works.com.


## Chapter 5

## Specifications and Dimensions

### 5.1 Specifications

## General specifications

| Item | Description |
| :---: | :---: |
| Rated operation voltage | 24V DC |
| Operating voltage range | 21.6 to 26.4V DC |
| Rated current consumption | 60mA or less (at 24V DC) |
| Current consumption increase of control unit | 20 mA or less (at 24 V DC) (see note) |
| Allowable instantaneous stop time | 10 ms |
| Ambient temperature | 0 to $+55^{\circ} \mathrm{C} / 32$ to $+131{ }^{\circ} \mathrm{F}$ |
| Storage temperature | -20 to $+70^{\circ} \mathrm{C} /-4$ to $+158^{\circ} \mathrm{F}$ |
| Ambient humidity | 30 to 85\%RH (non-condensing) |
| Storage humidity | 30 to 85\%RH (non-condensing) |
| Breakdown voltage | 500 V AC for 1 minute between analog input terminal and power supply/ground terminal |
| Insulation resistance | Min. $100 \mathrm{M} \Omega$ (measured with a 500 V DC megger) for between analog input terminal and power supply/ground terminal |
| Vibration resistance | 10 to $55 \mathrm{~Hz}, 1$ cycle/min: double amplitude of $0.75 \mathrm{~mm} / 0.030 \mathrm{in}$., 10 min on 3 axes |
| Shock resistance | Shock of $98 \mathrm{~m} / \mathrm{s}^{2}$ or more, 4 times on 3 axes |
| Noise immunity | $1,000 \mathrm{Vp}$-p with pulse widths 50 ns and $1 \mu \mathrm{~s}$ (based on in-house measurements) |
| Operating condition | Free from corrosive gases and excessive dust |
| Weight | Approx. 90g/3.175oz |

## Note

## For each additional A/D converter unit connected to a control

 unit, the current consumption increases by 20 mA (max.).
## Analog input specifications

| Item |  | Description |
| :---: | :---: | :---: |
| Number of input points |  | 8 channels/unit (the number of input points can be switched to $2,4,6$ or 8 channels) |
| Input range | Voltage range | 0 to $5 \mathrm{~V},-10$ to $+10 \mathrm{~V},-100$ to +100 mV |
|  | Current range | 0 to 20 mA |
| Digital output | $\begin{aligned} & 0 \text { to } 5 \mathrm{~V} \\ & 0 \text { to } 20 \mathrm{~mA} \end{aligned}$ | K0 to K4000 (H0000 to H0FA0, see note 1) |
|  | $\begin{array}{\|l} \hline-10 \text { to }+10 \mathrm{~V} \\ -100 \text { to } 100 \mathrm{mV} \end{array}$ | K -2000 to K +2000 (HF830 to H07D0 , see note 1) |
| Resolution | Voltage/Current range | 1/4000 (12bits) |
| Conversion speed | Voltage/Current range | $1 \mathrm{~ms} /$ channel (see note 2) |
| Overall precision | Voltage/Current range | $\pm 1 \%$ F.S. or less (at 0 to $55^{\circ} \mathrm{C} / 32$ to $131^{\circ} \mathrm{F}$ ), $\pm 0.6 \%$ F.S. or less (at $25^{\circ} \mathrm{C} / 77^{\circ} \mathrm{F}$ ) |
| Input impedance | Voltage range | $1 \mathrm{M} \Omega$ or more |
|  | Current range | $250 \Omega$ |


| Item |  | Description |
| :--- | :--- | :--- |
| Absolute max- <br> imum input | Voltage range | $\pm 15 \mathrm{~V}$ |
| Insulation method (see note 3) | Current range | +30 mA |
| Number of FPO input contact points | Between analog input terminal to FP0 internal circuit: <br> photocoupler insulation (non-insulated between analog inputs) <br> Between analog input terminal to A/D converter unit external power supply: <br> insulation-type DC/DC converter |  |
|  | 32 input contact points <br> First half (16 points): analog input ch0, 2, 4 and 6 data (WX2) <br> (see note 4) <br> Second half (16 points): analog input ch1, 3, 5 and 7 data (WX3) <br> (see note 4) <br> 32 output contact points (Not used) |  |
| Averaging function | Can be switched on and off |  |

## Notes

1) If the analog input value exceeds the upper/lower limit, the digital value is held at the upper/lower limit.
2) The time noted below is required before the analog data is reflected in the control unit input.


Set switch for the number of input channels.
The control unit loads two channels worth of data at each control unit scan. In other words, if the switch for the number of input channels is set to eight channels, the control unit data is updated once every four scans.
3) Refer to the schematic diagram of insulation methods below.

4) The contact numbers change depending on the expansion position. (These values represent when the unit is installed in the closest position to the control unit.) For details, see page 16.

### 5.2 Dimensions


(unit: mm/in.)

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## Record of Changes

| Manual no. | Date | Description of changes |
| :--- | :--- | :--- |
| ARCT1F321END | June 2001 | First European Edition <br> Second European Edition <br> Changeover to Panasonic. Inclusion of programming function block for <br> Control FPWIN Pro (see page 19). Update of Control FPWIN-GR pro- <br> gramming example (see page 18). |

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